

Date: Wednesday, 13/09/2006 7:54:49 AM  
User: Linda Lacelle

# **Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 205 SKIDTUBE "I" BEAM
<b>Job Number</b> : 28493	
<b>Estimate Number</b> : 10346	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2596
<b>This Issue</b> : 13/09/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2596 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : LANDING GEAR	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 28025	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 20/09/2006 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost M	

## **Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n -I' Beam Web 4"
  <p><b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Extrusion "I" Beam Web 4" Pick; Qty Part Number Description Batch 1 D2500-3-100 Extrusion B25751 BE 06-09-13</p>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
  <p><b>Comment:</b> LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.625" diameter using a uni-bit 4- Deburr 3 BE 06-09-13</p>		
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
  <p><b>Comment:</b> HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1 BE 06-09-13</p>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
  <p><b>Comment:</b> INSPECT WORK TO CURRENT STEP Pm 06-9-13 6</p>		

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 06/09/14  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 205 SKIDTUBE "I" BEAM

Job Number: 28493

Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

Pm<sup>c</sup> 06-9-13 (6)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/09/14 (6)

Job Completion



u 2609-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries